

Amendments to the Specification

Please replace the paragraph [0025] with the following rewritten paragraph

[0025]:

[0025] ~~Optionally, but preferably, one~~ One or more grain refiners will be included in the aluminum alloy composition of the present invention. Agents that promote grain refinement of aluminum include transition metals such as Ti ~~and Zr~~; metals such as Sr; and non-metals such as B, and C, which are added to the molten metal. Preferred grain refiners are Ti, ~~Zr~~, B and C.